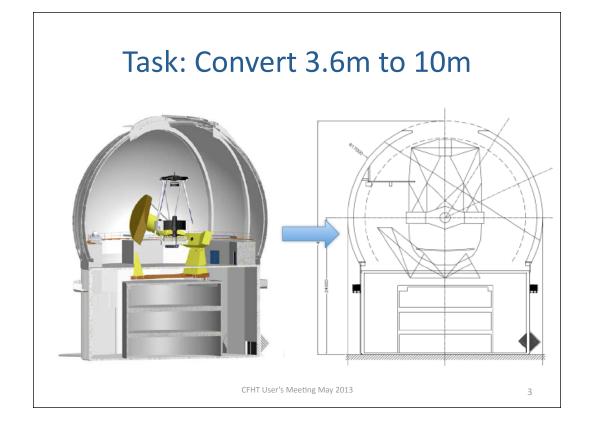


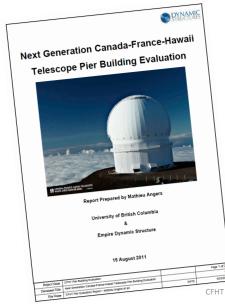
#### Constraints from Science

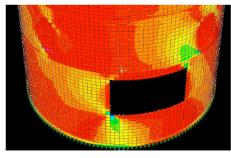
- Faint sources => need 10m collecting area (many exposures will still be > 4h)
- Wide field, many targets, with moderate to high spectral resolution => fibres
- Fibre input efficiency => f/ratio > f/2.3
- 10m f/2.3 => 1" = 110mu
- Wide field constrained by diameter of refractive optics (< 1.5m) => 1.5 deg<sup>2</sup>
- Hence there are strong constraints on basic design fortunately the result is consistent with densities of targets on sky

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# Detailed studies provide excellent cost and schedule estimates

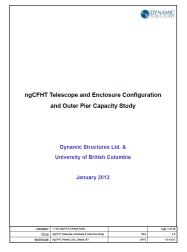




igure 11: Shear forces envelope in the pier structure under earthquake loading.

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# Detailed studies provide excellent cost and schedule estimates



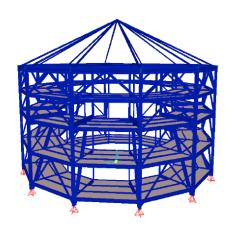


Figure 19: SAP2000 isometric 3-D view of outer pier steel frame and slabs

# Detailed studies provide excellent cost and schedule estimates

Programmatic Study for Upgrade of Telescope Structure and Enclosure

On summit

\$3,500,060

\$5,366,759

\$32,200,556

#### At factory

Enclosure Manufacturing		
PM, Engineering, DO, Travel	\$1,317,967	amic Str
Superstructure	\$1,457,046	rsity of I
Cladding	\$317,379	
Insulation	\$334,070	Octol
Azimuth mechanical	\$947,536	
Cap/base interface mechanical	\$495,766	Study
Shutter structural/mechanical	\$415,941	of Telescope Struc
Ventilation doors	\$507,564	
Walkways, cranes	\$765,674	
Electrical & control	\$1,375,039	
Shipping	\$747,089	
Subtotal	\$8,681,073	
Mark-Up (15%)	\$1,302,161	
Contingency (20%)	\$1,996,647	
TOTAL	\$11,979,880	

Table 5: ngCFHT enclosure & telescope construction estimate **Enclosure Labour** \$1,416,987 Supervision & crane operators \$685,994 Live-out & travel ructures Lt Enclosure labour \$4,855,082 British Colu Shipping \$979,697 \$1,449,846 Total Enclosure \$9,387,605 Telescope Labour Supervision & crane operators \$1,307,988 Live-out & travel \$534,064 \$2,392,314 Enclosure labour \$2,174,545 Shipping Insurance \$1,097,082 Total Telescope \$7,505,993 **Construction Equipment** \$4,093,665 Large equipment Misc. equipment, tools & falsework \$2,193,673 Ground transport & trucking \$152,800 Total equipment \$6,440,138 \$23,333,736

Mark-Up (15%)

Contingency (20%)

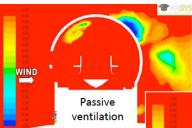
CFHT User's Meeting May 2013 TOTAL

#### Dome venting

(CFD analysis by WindEEE Research Institute of UWO)

• Compared performance of vented calotte enclosure with unvented but active ventilation





- Conclusion: Passive ventilation provides superior dome-flushing while maintaining uniform temperature and low turbulence
- Vents included in cost estimate

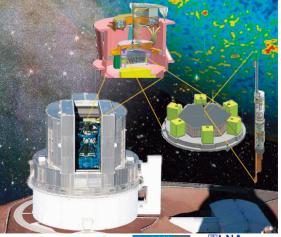
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Subaru Prime Focus Spectrograph (PFS)

nt cost

PFS studies provide detailed up-to-date estimates for the instrument (now at final design stage, several components already purchased)



















### Detailed

Subaru Prime Focus Spectrograph (PFS)

nt cost

- Close collaboration with Subaru and PFS is very advantageous
- Could bring scientific opportunities earlier (especially for DE and galaxy evolution) and would bring technical benefits to ngCFHT
- Re-use or transfer of PFS elements to ngCFHT is also a possibility
- Opportunity to join PFS is now being actively explored in Canada
- LAM, LNA, Taiwan are already partners







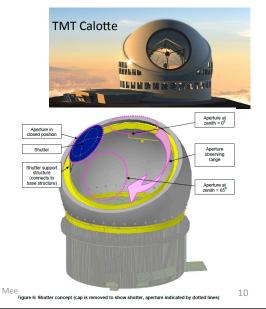




Ω

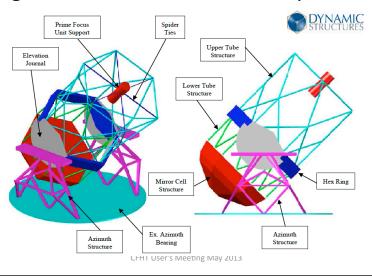
### Step 1a: Design and fabricate "dome"

- Copy design of TMT enclosure
  - Extensive design and development for TMT, intensively reviewed!
  - "Calotte" is most structurally efficient and cost effective.
  - Much smaller (D=34m) than TMT dome (66m)



### Step 1b: Design and fabricate 10m telescope Estimates: \$14.7M, 3.0yr

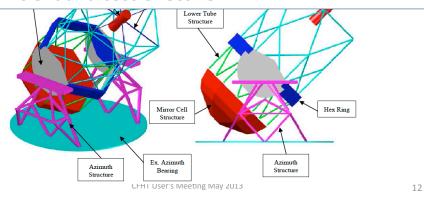
• Design builds on Keck 10m telescope



Step 1b: Design and fabricate 10m telescope Estimates: \$14.7M, 3.0yr

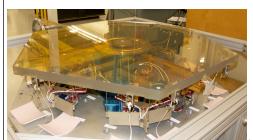
Investigated alternate 2 and 3 mirror designs during feasibility study

Straightforward "Keck design" + wide field corrector is most efficient and cost-effective

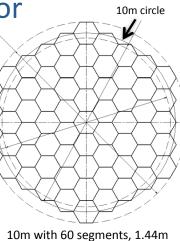


**Primary Mirror** 

- Segment size currently preferred (by manufacturers): 1.44m
  - ~500 for TMT, ~1000 for E-ELT
- Compared to Keck: (36, 1.8m segments)
  - Segments are cheaper ("industrialized")
  - New edge sensor technology
  - New actuators
  - Improved wavefront control









TMT segment prototype (E-ELT similar)

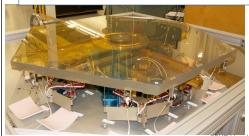
Actuators and edge sensors

### **Primary Mirror**

10m circle

- Segment size currently preferred (by manufacturers): 1.44m
  - ~500 for TMT, ~1000 for E-ELT

M1 mirror optics, cell and control are obviously critical components for overall performance
Many vendors developing capability for ELTs
Cost: \$19.5M





10m with 60 segments, 1.44m



TMT segment prototype (E-ELT similar)

r's Meeting May 2013 Actuators and edge sensors

### "Instrument" is a major component Total \$82.6M, 6 yrs, composed of several packages

- Wide Field Corrector
- Fibre Positioner
- Fibre transport system
- Spectrograph
- Acquisition, guiding, metrology
- Calibration
- Software

The "instrument" is a significant project on its own, to be carried out in parallel with telescope conversion presumably by a consortium

 Mature technology - build upon existing designs. Heritage from Subaru HSC & PFS, LAMOST, HERMES, BOSS, etc.

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### "Instrument" is a major component Total \$82.6M, 6 yrs, composed of several packages

- Wide Field Corrector
- Fibre Positioner
- Fibre transport system
- Spectrograph
- Acquisition, guiding, metrology

The "instrument" is a significant project on its own, to be carried out in parallel with telescope conversion – presumably by a

Baseline concept is to duplicate (or re-use) PFS designs and components

Need new design for high resolution spectrograph New cost estimates derived during feasibility study

LAIVIUS I, MEKIVIES, BUSS, etc.

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### "Instrument" is a major component Total \$82.6M, 6 yrs, composed of several packages

#### **Spano 2012**

LAM(

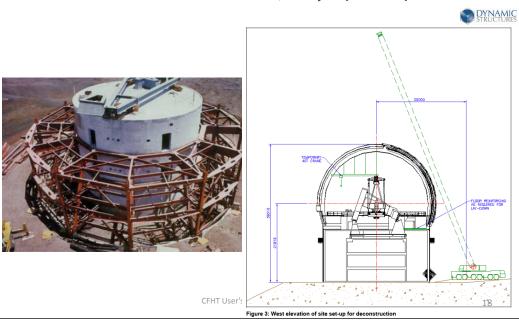
Clever design based on pupil slicing would allow same spectrograph to be used for all three dispersions



n, to be carried parallel with pe conversion – nably by a tium

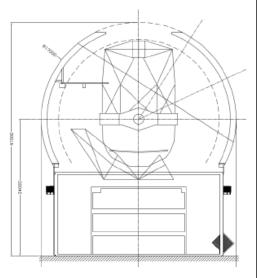
5,

## On-site deconstruction and renovation Estimate: \$9.3M, ½ yr (2017)



### Install Dome & Telescope

- (Telescope \$7.5M, Enclosure \$9.4M, Equipment \$6.4M + contingency and markup)
- Ideally managed by one firm
  - Major sub-contracts to telescope and dome fabricators
- Fully functioning telescope structure by completion but without optics or instrument

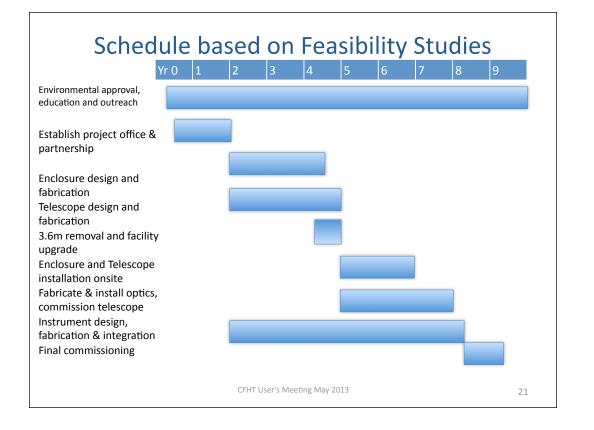


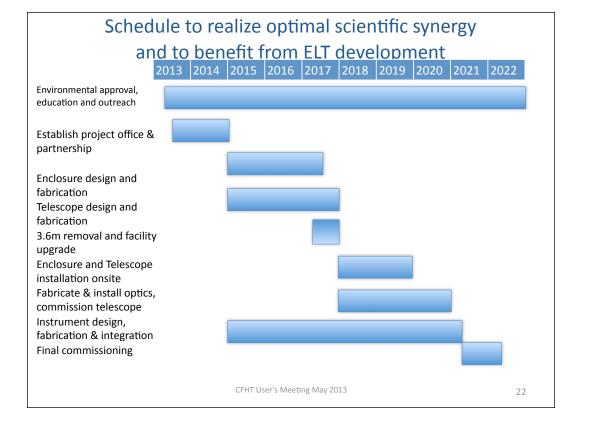
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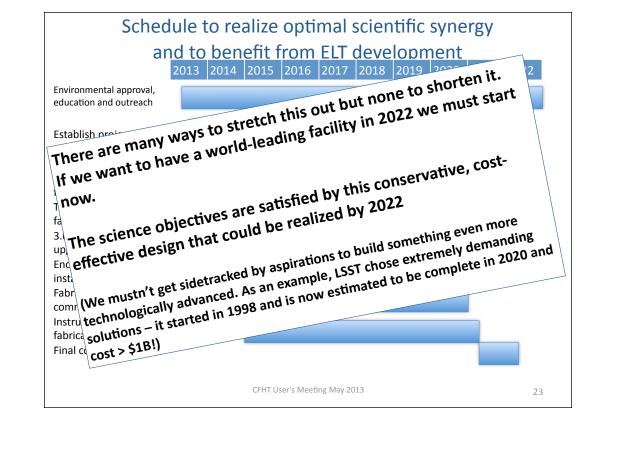
### Install optics & commission

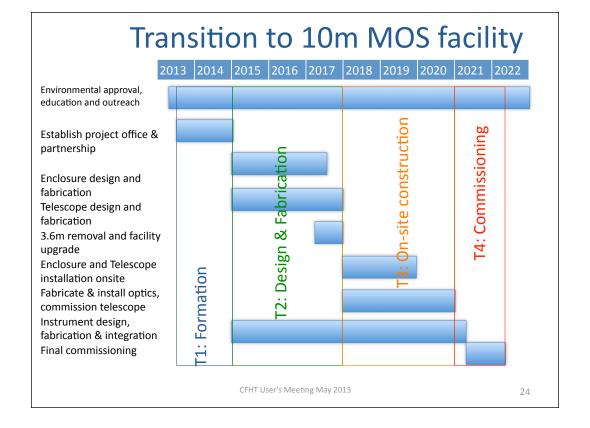
- Install, align and phase segments
- Commission telescope
- Install and align widefield corrector
- Install, integrate and test prime focus instrument plus fibre system
- Install, integrate and test spectrograph
- Commission entire MOS facility
- Ready for initiation of surveys by completion

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### **Cost Summary**

### (\$206.3M(2012), including contingency)

Year	Project	ENC	TEL	De-	On-	M1	SW	INST	Re-	Totals
	Office	Design	Design	const	site				dev	
2013	0.5									0.5
2014	1.25									1.25
2015	1.75	4.8	5					13.8		25.35
2016	1.9	4.8	5					13.8		25.5
2017	1.9	2.4	4.7	9.3			3.2	13.8		35.3
2018	1.9				16.1	6.5	3.2	13.8	2	43.5
2019	1.9				16.1	6.5	3.2	13.8	2	43.5
2020	1.9					6.5	3.4	13.6	3	28.4
2021									3	3.0
Total	13	12	14.7	9.3	32.2	19.5	13	82.6	10	206.3

Deconst includes removal and renovation of pier and base

Onsite includes installation of telescope and dome

M1 includes segmented mirror and support system

INST includes wide field corrector, prime focus system, fibre transport and spectrograph

Redev includes facility redevelopment and commissioning support CFHT User's Meeting May 2013

### **Cost Summary**

(\$206.3M(2012), including conting							Year	Total/		
Year	Project	ENC	TEL	De-	On-	M1	SW	I		partner
	Office	Design	Design	const	site					
								Ц	2013	\$0.1M
2013	0.5									•
2014	1.25								2014	\$0.2M
2015	1.75	4.8	5					-	2015	\$4.2M
2016	1.9	4.8	5					` '	2016	ć4 204
2017	1.9	2.4	4.7	9.3			3.2	1	2016	\$4.2M
2018	1.9				16.1	6.5	3.2		2017	\$5.9M
2019	1.9				16.1	6.5	3.2	\ '	2018	\$7.2M
2020	1.9					6.5	3.4	1		
2021									2019	\$7.2M
Total	13	12	14.7	9.3	32.2	19.5	13	8	2020	\$4.7M
									2012	\$0.5M

Deconst includes removal and renovation of pier and base Onsite includes installation of telescope and dome

M1 includes segmented mirror and support system

INST includes wide field corrector, prime focus system, fibre transport and spectrograph

Redev includes facility redevelopment and commissioning support CFHT User's Meeting May 2013

26

\$34.4M

Total

### Operations costs

- CFHT has long history and experience in operating on MK
- Exceptional staff
- Now operated from Waimea with no one at summit at night
- Current Ops budget is \$6.4M
- With a single instrument, routine operations should not cost significantly more
- => annual ops budget in 2020 < \$2M per partner
- Might be significantly less if combine operations with other telescopes (strongly recommended!!!!)

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### Phase T1 (ngCFHT formation phase)

- Important to separate ngCFHT project from on-going scientific operation of CFHT
- Project of this size must be run by a professional project manager responsible to achieve scientific capabilities on budget and schedule
- · Small central project office located at CFHT headquarters in Waimea
  - Project manager
  - Project engineer (System Engineer)
  - Project scientist (half time may be sufficient)
  - Assisted by an optical, mechanical and control systems engineer (could be loaned from partner countries)
- Oversight by an interim ngCFHT (expanded CFHT) Board
- Form partnership
  - Encourage visits of scientists and engineers from partners to project office
  - Form satellite project offices in partner countries responsible for key components
- Form an interim ngCFHT Scientific Advisory Committee

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### Phase T1 Project Office Activities

- Overall Project Management
  - Organize project
  - Planning (WBS, Schedule, Milestones, Risk mgmt, Budgets)
  - Carry out trade studies and cost analyses
  - Responsible for project budget and schedule
  - Conduct project and planning meetings and reviews
  - Provide interface to CFHT and Mauna Kea knowledge and resources
- Develop overall system and interface requirements
- Initiate contracts for major subsystems
- · Initiate discussions and meetings with instrument teams
- Provide project scientist functions (detailed scientific specifications, operation plan, scientific talks, PR)
- Work with partners to identify and define technical contributions (or work packages)

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### T1 Project Office Annual Budget

- Personnel:\$0.8M
- Trade studies or design studies: \$300K
- Travel (30 trips): \$75K
- Local support for visiting workers: \$75K

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#### **2013** Activities

- On-going: visits and discussions to develop details of new partnership
- Mar 27-29: ngCFHT Science meeting in Hilo
  - 96 participants from Canada, France, Hawaii, Australia, Brazil, China, India, Japan, Republic of Korea, South Africa, Taiwan and the USA
- Explore synergies with Subaru, PFS
- May 6-8: CFHT User's meeting
- Oct (17-18?): Technical meeting, probably in China
  - Exchange of concepts and ideas among partners
  - Develop understanding of partner strengths and aspirations
  - Stimulate collaborations
- Commence discussion of work shares
- Start building project team

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### Summary

- Substantial studies on key technical aspects have all been completed since last User's Meeting
- Studies confirm feasibility of converting 3.6m to a 10m MOS facility
- Studies provide reliable cost and schedule estimates
- Simple "copy-cat" design meets science requirements
- Schedule can exploit synergy with ELT development and be consistent with complementary science facilities (Gaia, Euclid, LSST, TMT, E-ELT, SKA...)
- Small project team now required to properly plan project, advance designs, consolidate partnership, and develop relationships with vendors

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